1:1 ratio fluid transfer pump

Provides quick and efficient fluid transfer

The Lincoln 1:1 ratio fluid transfer pump was designed for quick, reliable and economical transfer of motor oil, ATF, gear oil and hydraulic fluids from all types of standard containers. An upgraded version of Lincoln’s proven pump technology, it provides a practical method of delivering fluid from large storage tanks or drums, through supply lines, to hose reels or other bulk oil service outlets. In addition, these high-volume pumps are suitable for use with 16 and 55 gallon (60.5 and 208 liter) drums and bulk storage tanks. Each pump comes with a 33 1/2 in. (85 cm) plastic extension tube that can be cut to fit the specific tank or drum depth.

Operating under constant pressure, this positive-displacement pump starts automatically when the dispense valve is opened and shuts off automatically when the valve is closed. It features a universal suction tube and is capable of use with installed piping, hose and spigot valves, as well as suitable for installation on mobile lube carts.

1:1 ratio fluid transfer pump advantages:
- Efficiently and quickly transfers fluids from all types of standard containers
- Delivers proven, reliable performance at a competitive price
- Pump stalls against pressure and is activated by opening dispense valve
- Features universal suction tube
- Functions in harsh environments
- Capable of use with installed piping, hose and spigot valves and can be installed on mobile lube carts
- Totally serviceable
Upgraded version of proven Lincoln pump technology

Model 384829
Shown with 55 gallon (208 liter) drum, hose and control valve (sold separately)

Please contact:
SKF USA, Inc.
5148 N. Hanley Road
St. Louis, MO 63134 USA
Tel. +1 (314) 679-4200

Technical data
1:1 ratio pump stalls against pressure permitting pump to be turned on/off with the control valve

- Maximum input/output pressure: 200 psi (13.8 bar)
- Air inlet: ¾ in. NPTF (f)
- Fluid outlet: 1 in. NPTF (f)
- Free delivery: 14 gal./min. (53 l/min.)
- Displacement per cycle: 10 ½ in.³ (172 cm³)
- Bung bushing: integrated, 2 in.
- Universal suction tube: 33 ½ in. (85 cm), can cut to fit specific tank or drum depth
- Stub pump material: metal
- Optional: low-level cut-off valve

Recommended pipe and tubing lengths
Delivery line data for four quarts (one liter) of oil or more per minute at 40 °F (4 °C) with 150 psi (10.34 bar) at the pump

<table>
<thead>
<tr>
<th>Oil S.A.E.</th>
<th>Delivery line data for four quarts (one liter) of oil or more per minute at 40 °F (4 °C) with 150 psi (10.34 bar) at the pump</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>7/8 OD x 0.035 in. (2,2 OD x 0,09 cm) wall steel tube or ¾ in. (1,9 cm) pipe</td>
</tr>
<tr>
<td>10 or SW/20</td>
<td>75 ft. (22,86 m)</td>
</tr>
<tr>
<td>20 or 10W/30</td>
<td>20 ft. (6,09 m)</td>
</tr>
</tbody>
</table>

Hose and control valve examples

<table>
<thead>
<tr>
<th>Order no.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>282930</td>
<td>5/8 OD x 0.035 in. (1.6 OD x 0.09 cm) wall steel tube or ½ in. (1,3 cm) pipe control valve</td>
</tr>
<tr>
<td>1230120</td>
<td>¾ x 10 ft. (19 x 3 048 mm) lubricant hose</td>
</tr>
<tr>
<td>67302</td>
<td>¾ NPT (f) x 1 in. NPT (m) adapter</td>
</tr>
<tr>
<td>758F</td>
<td>½ in. (12,7 mm) control valve</td>
</tr>
<tr>
<td>73120</td>
<td>½ in. x 10 ft. (12,7 x 3 048 mm) lubricant hose</td>
</tr>
<tr>
<td>274285</td>
<td>½ NPT (f) x 1 in. NPT (m) adapter</td>
</tr>
</tbody>
</table>

See lubrication equipment catalog for other control valve, dispense meter and lubricant hose options.

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